METHOD OF FIREBRICK USE WITH FLY ASH

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Abstract of KR9311260

A fly ash brick is produced by (1) mixing 70°80 wt.% fly ash having more silicon oxide than aluminum oxide, 15°25 wt.% clay having at least more than 60% kaoline mineral and 5 wt.% gypsum anhydride with 30°45 wt.% water, (2) molding the said mixture by pressing or extruding method, (3) drying in the temperature range of 60°70&nIE;C for 3°5 hours, and (4) sintering in 1,050°1,100&nIE;C for 4°6 hours. The usedfly ash is pulverized less than 200 meshes. The obtained brick has a dense structure, good hardness and good water protection.

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